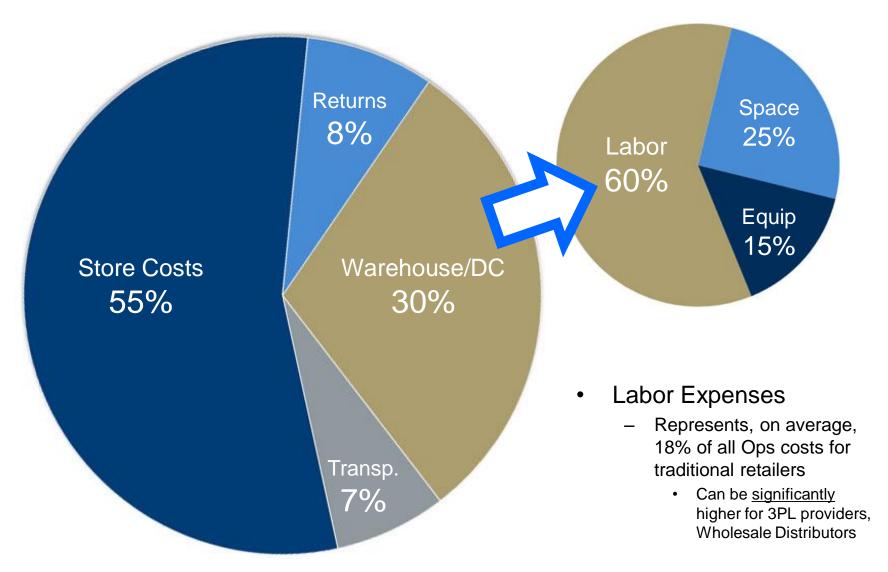
# When Seconds Count Most!





### Why Labor Focus?







#### **Technology Trends**

- Mobile Computing is the New Computing (The "Post-PC" era)
  - Apple Computers Inc. now Apple Inc.
- "Consumerization" of IT
  - Business App access 30% personal device 2010; 40% 2011
- "Reversed Polarity" on IT investments
  - Enterprise, Military, Universities > Consumer Market
    - NVIDIA CEO: 200M PC's = \$4B; 2B smartphones = \$40B
- The "digital natives" are coming!! (they are here)
  - Younger workforce more tech savvy
- Accelerated pace of innovation on hardware and software

#### Data is the new currency – Realtime & Actionable





#### Internet-of-Things

# Allows other objects and people to monitor and automate functions based on pre-set needs

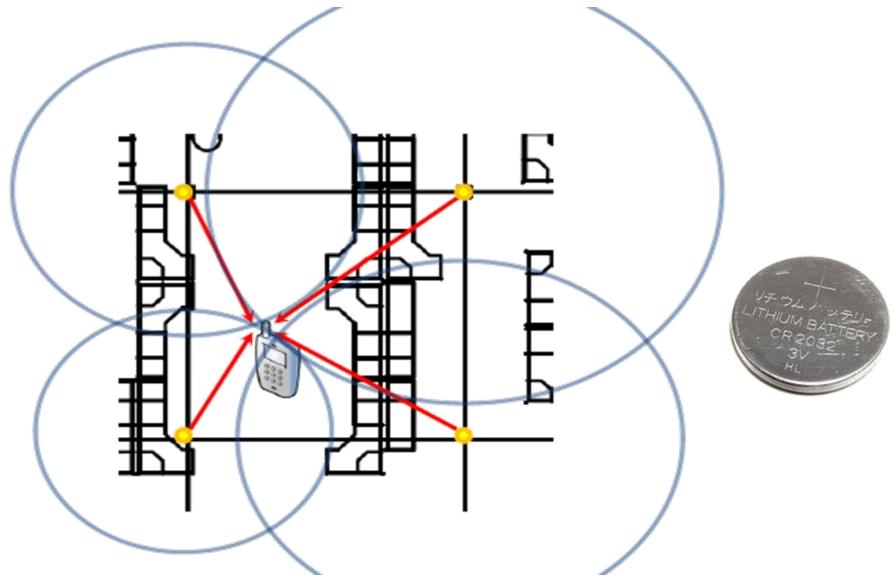
- Integration of the Physical & the Virtual World
- Intelligent Environment:
  - From identification, to data, to information, to knowledge
  - 50 Billion connected intelligent devices by 2020
  - 35 Trillion gigabytes of data produced annually by 2020
- Sensor Networks
  - Smart cities
  - Smart utility & home infrastructure

#### **Smart DC's**





# Proof of Concept: Indoor Location







# Order Picking Productivity







> 85.2 and < 144 cases/Hr Median = 120 cases/Hr

Major Opportunity: < 34.8 cases/Hr

Eliminate Indirect within Direct





# Order Picking Accuracy







> 99.1% and < 99.7% Median = 99.5%

Major Opportunity: < 98.3%





### DC Costs per Unit Shipped





> \$.70 and < \$1.50 Median = \$1.00

Major Opportunity:

> \$12.70

- Best-in-Class
- Cost Center vs. Profit Center
- Small Matters!







#### **Mobility Solutions**

Multi-Purpose Devices



# Beyond Picking...



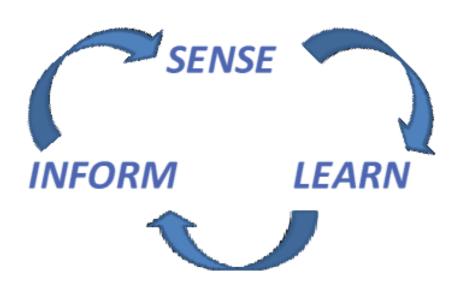






#### Man/Machine Interface

- Today
  - Human Interfaces with Computer
    - Keyboard Input
    - Display Output
    - Computer is a tool controlled by human
- Future
  - Human Integrated with Networked Computing Environment
    - Internet-Of-Things Intelligent Environment
    - Natural Human Interface
      - Voice
      - Hearing
      - Touch
      - Gesturing
      - Vision
      - Sensing







#### Future?

WMS/LMS/BI





**Game Theory** 





# Soon, you won't have to imagine!

Thank You!







#### For More Information:

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