### Labor Management: Redefined

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### **Market Forces Impacting the Industry**

eCommerce

Minimum Waga (and Balaw) Warkara

- Wage Pressures
- Low Employee Engagement
- Increasing Infrastructure Costs

Minimum-Wage (and Below) Workers by Occupation, 2013	
OCCUPATIONAL GROUP	WORKFORCE
Food preparation and serving related occupations	1,540,000
Sales and related occupations	477,000
Personal care and service occupations	228,000
Office and administrative support occupations	196,000
Building and grounds cleaning and maintenance occupations	183,000
Transportation and material moving occupations	171,000
Professional and related occupations	119,000
Production occupations	105,000
Healthcare support occupations	87,000
Protective service occupations	61,000
Management, business, and financial operations occupations	38,000
Construction and extraction occupations	38,000
Farming, fishing and forestry occupations	35,000
Installation, maintenance and repair occupations	21,000
Source: Bureau of Labor Statistics	







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#### eCommerce

#### Warehouse Capabilities and Priorities



#### **Changing Fulfillment Paths**



Interestingly, but not surprisingly, when it came to software, **warehouse labor management systems was the top choice**. E-commerce fulfillment is labor intensive and costly, as these orders are generally small, with items often stored in different parts of the facility, and that require additional steps such as packaging and labeling.





### eCom fulfillment presents 7 unique challenges

- Use of expensive equipment need to maximize throughput
- Peaks and valleys in labor utilization
- Ebb and flow of amount of orders
- Changing order priorities
- Constant influx of orders
- Smaller order sizes
- More rapid order fulfillment cycle







- Across the U.S., minimum wages are on the rise. Many states and municipalities are proposing and passing legislation that pushes their minimum hourly wages above the federally mandated \$7.25 to as much as \$15.
- Labor accounts for approximately 20% of total supply chain costs, so rising wages have a significant impact on the bottom line. For a fulfillment operation of 500 employees, a \$1 per hour wage increase can raise labor costs by approximately \$1 million per year.



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#### **Millennials**



Technology Savvy

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- Mobile Enabled
- Highly Connected
- Rely on Feedback
- Thrive on Recognition
- Collaborative
- Creative



#### McCormick Place | Chicago April 3-6, 2017 promatshow.com

#### Smartphone Ownership Highest Among Young Adults, Those With High Income/Education Levels

% of U.S. adults in each group who own a smartphone

All adults	64%				
Male 66					
Female	63				
18-29	85				
30-49	79				
50-64	54				
65+ 27					
White, non-Hispanic	61				
Black, non-Hispanic	70				
Hispanic	71				
HS grad or less 52					
Some college	69				
College+ 78					
Less than \$30,000/yr	50				
\$30,000-\$49,999	71				
50,000-\$74,999 72					
\$75,000 or more	84				
Urban	68				
Suburban	66				
Rural	52				

Combined analysis of Pew Research Center surveys conducted December 4-7 and 18-21, 2014.

PEW RESEARCH CENTER

### Mobile

- There are nearly 7 billion mobile subscriptions worldwide, estimates <u>The International Telecommunication Union</u> (May 2014). This is equivalent to 95.5 percent of the world population.
  - In 2013, US consumers spent over 2 hours 19 minutes using mobile phones – that excludes making calls – matching PC consumption. In 2014 mobile usage will rise to 2 hours 51 minutes, while PC consumption contracts to 2 hours 12 minutes, according to forecasts by <u>eMarketer</u> (April 2014)
- According to market research, 65% of US smartphone user check their phones within 15 minutes of rising. 64% check their phones before 15 minutes of going to bed. 87% of millennials always have their smartphone at their side, 24/7.





#### Mobile is changing the way we think and act

## The mobile *mind shift* is the expectation that I can get what I want in my immediate context and moments of need.







### Engagement Techniques of the 21<sup>st</sup> Century

- ✓ Informational flow with minimum hardware or application restrictions.
- $\checkmark$  Information available anywhere and anytime.
- ✓ Integration of Quantitative and Qualitative information.
- ✓ Gamification capabilities for engaging employees.















### What drives employee engagement?

#### **72**%

recognition given for high performers

#### 70%

individuals have a clear understanding of how their job contributes to strategy

#### 70%

senior leadership continually updates and/or communicates strategy

#### **69**%

Business goals communicated company-wide and understood



Individual staff goals aligned with corporate goals

**Source:** Harvard Business Review Analytic Services, "The Impact of Employee Engagement on Performance," 2013



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What are the most desired functions in a mobile app?



What are the benefits of having configurable access to both passive and active capabilities?

"A single view of both work and productivity on the floor, where supervisors can correct actions."

"The ability to provide instant feedback to employees about performance and exceptions."

"Supervisor productivity, increased throughput, better service."

"Better workload leveling (where to shift team members); better understanding of carton flow."





### **DM Mobile**



- Single Application
- On a mobile device
- Combining WM, Slot & Labor
- In a Consumer Oriented UI
- Enabling the supervisors to get out of their offices & on the floor
- Where they can manage Labor, Inventory and Work in real time





## Passive & active capabilities across the management hierarchy



Organization Performance vs. Peers Team Performance vs Peers Team Performance vs. Standard Individual Performance vs. Peers Individual Performance vs. Standard Task Assignments by Team Task Assignments by Individual Task Assignments by Zone Task Assignments by Function Unassigned Tasks by Function Forecast Workload by Organization Forecast Workload by Team Forecast Workload by Zone Forecast Workload by Function/Skillset Forecast Workload by Individual Quality Control (QC) Exceptions Current Workload by Organization Current Workload by Team Current Workload by Function/Skillset Current Workload by Individual Task Duration Variances by Function Task Duration Variances by Team Task Duration Variances by Individual Process Adherence Scoring Approve Indirect Events (Non-Task Work) Rebalancing Work Across Teams/Shifts Rebalance Work Across Individuals Rebalance of Personnel Across Teams What-If Scenario Execution Observations of Work by Individual





### **Performance at Work**



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#### **Supervisor Effectiveness**

Management console that enables supervisors to do their jobs more efficiently.

- Actionable Data (Smart Performance)
- Notifications
- Workflows

#### **Labor Application**

Calculation engine that collects and reports key metrics that are operationally specific.

- Operational metrics (ie: performance, gap time, throughput, transactions, sign-ups, calls)
- Ability to monitor on going work, plan headcount based on projected work, select work, calculate incentives.
- Engineered standards remain a core capability.

#### Mobile Employee Engagement

- Employee, facility, team performance metrics.
- Employee rankings
- Communications
- Training





### **DM Mobile**







### **Employee Engagement**



EMPLOYEES WHO SAY MOST MEMORABLE RECOGNITION COMES FROM CEO

#### 24%

BUSINESS JOURNAL JUN 28, 2016

#### Employee Recognition: Low Cost, High Impact

Recognizing good work is a powerful, cost-effective method of improving organizational performance -- yet it is underused.





ENGAGED EMPLOYEE	S
U.S.	WORLDWIDE
33%	13%
BUSINESS JOURNAL	SEP 27 2016

#### Do Employees Really Know What's Expected of Them?

Employees across generations have a shared need for clear expectations in the workplace.

MILLENNIALS WHO SAY THEY RECEIVE ROUTINE FEEDBACK

19%

BUSINESS JOURNAL JUN 2, 2016

#### Managers: Millennials Want Feedback, but Won't Ask for It

Millennials desire routine feedback from their supervisors, but they neither request nor receive it.





### **Does Engagement Matter**











### **Mobile Picking App**

		ote Cart			Ş	
	<b>01 02</b> Item	an Item from the specified location 2 04 33		Keurig® 2.0 K250 Coffee Brewing System Style:	00	
$\bigcirc$	Unit needed 2 Slot	Units picked O Tote	Scan item #	Part Nmbr:	0	
	S1	T1234567890	Skip	End tote	•	

- Extreme E-Com Peak Season Volumes supported by 1000s of temporary workers
- Limited Training requires a very intuitive workflow
- Batch Pick to Cart functionality





#### Wave Processing vs. Order Streaming

#### **Wave Processing**

Batches of Orders, Released Manually

Large Pool of Orders = Efficient Picking

Some asset utilization peaks and valleys

Sub-Optimal for Individual Orders (Static, Pre-Determined Sequencing)



Automatic Order Evaluation & Release

> Proactive Replenishment

More constant asset utilization

Optimal Individual Order Throughput (Dynamic, Real-time Task Assembly & Assignment)





### **Order Streaming – <u>How</u> Does It Work?**

- De-coupled traditional order processing components
- Constant evaluation of orders







### For More Information:

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