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Agenda

- What Drive's Change
- Operational Acuity
- Vehicle Management System



What's Driving Change?

Your Customers are probably ...

- Not asking for less choice
- Not asking to pay more
- Not expecting to wait longer



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Navigating Challenges

You probably have...

- Lots of Data
- Expectation of improved results
- Desire to provide a safe and rewarding environment

You may not have...

A clear basis on which to act





ACUITY

The ability to quickly and easily see, hear or comprehend significant details



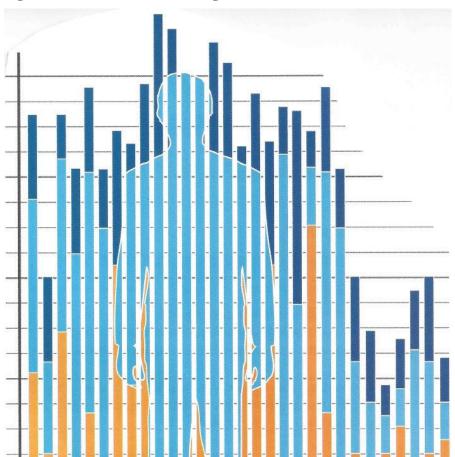
Quickly and Easily See Information

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Creating Actionable Insights

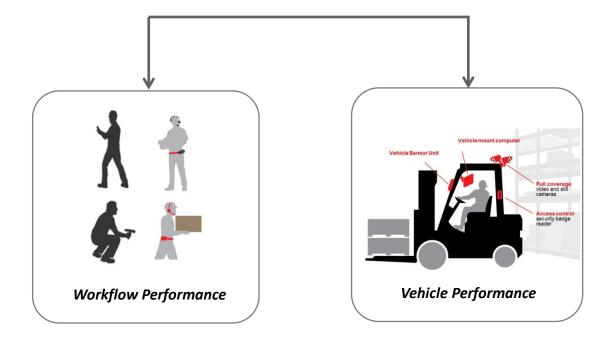


FIND WHAT'S

NEXT



Delivering Actionable Insights that Drive Optimized Performance using Predictive Analytics Modeling

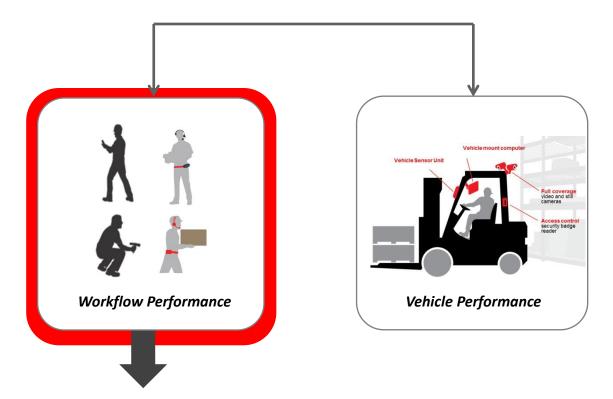


Push insights and solutions in real-time



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OPERATIONAL ACUITY

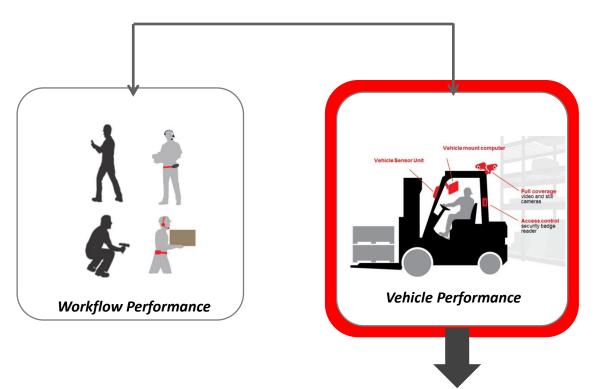


Providing actionable workflow performance insights to help you obtain continuous process improvement benefits and new levels of cost reductions





OPERATIONAL ACUITY



Providing vehicle performance insights to help optimize material handling truck utilization, improve worker safely and compliance and reduce inventory damage





VEHICLE PERFORMANCE



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Vehicles Introduce Challenges

How many fork lifts do you operate?

• 11% will be involved in an accident

Accidents

- 61,800 will be classified as non-serious
- 34,900 will result in serious injury
- 85 in fatalities



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Day-to-Day Vehicle Challenges

Safety & Compliance

- Appropriate drivers
- Appropriate use
- OSHA enforcement (*Regulatory*)
- Vehicle damage
- Goods damage
- Poor driving

Expense Control

- OSHA enforcement
- Scheduled maintenance compliance
- Leased overages
- Vehicle allocation optimization
- Operations optimization
- Management control



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Actionable Insights

OPTIMIZE YOUR VEHICLE PERFORMANCE

By providing performance insights to help optimize utilization, improve worker safely and compliance and better control costs with greater vehicle awareness

Vehicle Performance Solution

Reduce Operating Costs

IMPROVE VEHICLE AND OPERATOR EFFICIENCY

by understanding vehicle and driver performance and utilization, informed maintenance spending, reduce leased overage charges and enhanced management control of damage reporting

Enhance Safety and Compliance

EXPANDED DOCUMENTATION AND SOP SUPPORT

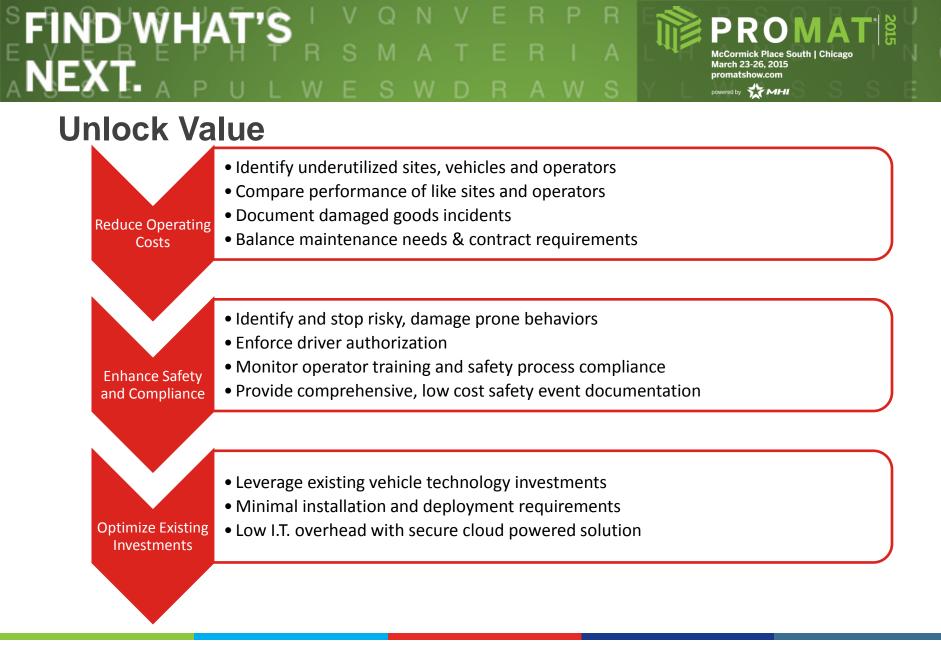
by providing enhanced vehicle awareness and transparency and the identification of damage prone behaviors, while managing authorized vehicle access with improved event documentation

Optimize Existing Investments

TAKE YOUR VMC/VMT TO NEW HEIGHTS

by providing actionable insights on vehicle utilization and detailed driving history while fostering an evolving culture of efficiency, safety and accountability

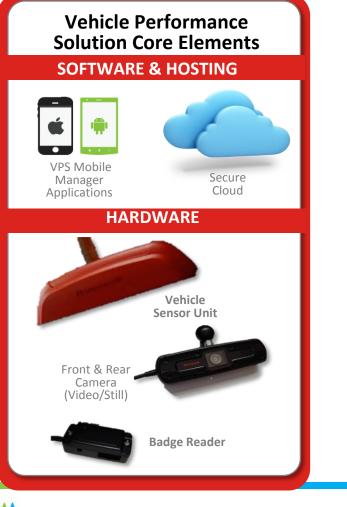






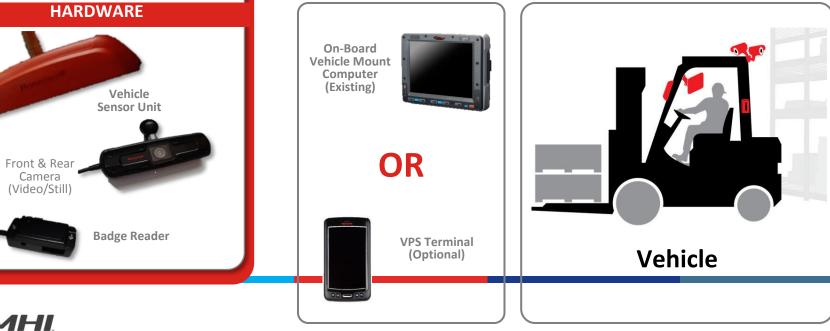
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Vehicle Performance Overview



Vehicle Performance Solutions enables greater value from existing investments:

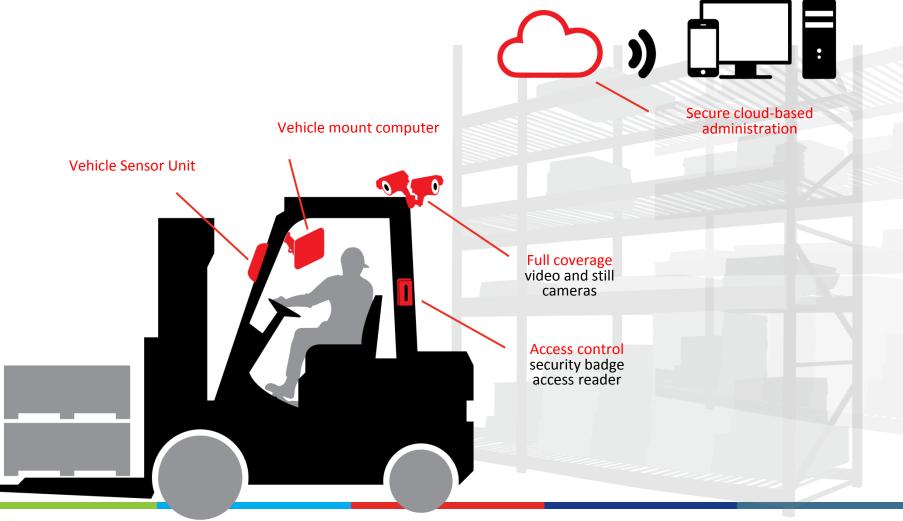
- Vehicle
- Wi-Fi Network
- Internet Access
- Vehicle Mount Computer
- Mobile Manager Device



THE INDUSTRY THAT MAKES SUPPLY CHAINS WORKTM

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Vehicle Performance Solution Installed



Many VMC's also support voice solutions





WORKFLOW PERFORMANCE





Because You Use Voice

Do you believe...

- You have maximized productivity
- You have eliminated all unnecessary travel time
- You have optimized all related processes
- Workers are getting the most out of the system



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What if...All your lowest performing workers became average performers? And your average performers could excel?

Employees

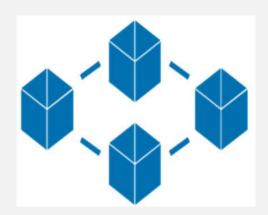
LOW AVERAGE HIGH

Performace Level

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Actionable Insights

OPTIMIZE YOUR WORKFLOW PROCESSES

By further maximizing existing voice driven workflow processes and delivering actionable performance-driven insights

Workflow Performance Solution

Process Improvement Costs

ENHANCE INDIVIDUAL WORKER PRODUCTIVITY

by providing management ongoing insights to improve individual worker performance with voice

Measuring Key Areas for Cost Reduction

QUANTIFICATION OF VALUE OPPORTUNITIES

by continuously measuring areas such as: check digit confusion, incorrect location movement, shorts analysis, break time analytics and the identification of areas for voice recognition performance improvement

Actionable Performance Insights

EASY TO UNDERSTAND PERFORMANCE ANALYITICS

by providing easy to understand visual dashboards with analytics reporting capabilities and peer group "best-in-class" comparison analytics



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Time Category	<u>Time %</u>	<u>Classification</u>	Areas of inefficiency	(lowest to middle)	(everyone to hi
Non-Voice	35%				
Break	10%	Expected	Break	TBD	TBD
Delivery	10%	Expected	Assignment Delivery	3.92	9.22
Assignment Summary	0.45%	Expected	Assignment Start Up	3.68	10.42
After Assignment	5%	Unproductive	Delivery and Assign Begin	5.06	14.71
Sign In	0.94%	Unproductive	Sign On to Get First Assignment	0.43	1.10
		Picking	Inefficiency	2.05	4.73
		Speech	Quantity Recognition		
Picking	15%	Unproductive	Gap - last pick and break	TBD	TBD
Picking	15%	Unproductive	Operator Confusion		
		Charta	Picking previous short – chase	TBD	TBD
		Shorts	picking qty of 0 - short		
		Travel*	Inefficiency*	2.52	6.91
		Accuracy	Check Digit Talk Ahead	TBD	TBD
		Speech	Check Digit Recognition	0.07	0.20
			Operator Confusion		
	21%	Unproductive	Gap Last Pick and Break	TBD	TBD
Travel			Wrong Locations	0.24	0.68
Traver	21%		Pick < Qty Asked - Short	TBD	TBD
		Shorts	Repick skip	TBD	TBD
			Repick - chase	TBD	TBD
			0 pick - short		
		Re-Slot	Identify Re-slot Candidates	Future	Future
		Network	Beeping	Future	Future
				17.957	47.9475

Looking for incremental opportunities to maximize worker day



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Time Category		Anne of in officiency.	On anotan Danking Casua		
<u>Time Category</u>	<u>Classification</u>	Areas of inefficiency	Operator Ranking Score		
Break	Unproductive	Break	X		
Delivery	Unproductive	Assignment Delivery	X		
Assignment Summary	Unproductive	Assignment Start Up	Х		
After Assignment	Unproductive	Delivery and Assign Begin	Х		
Sign In	Unproductive	Sign On to Get First Assignment	X		
	Picking	Inefficiency	Х		
	Speech	Quantity Recognition	Х		
Picking	Unproductive	gap - last pick and break	X		
FICKING	Onproductive	Operator Confusion	Х		
	Shorts	picking previous short – chase	Х		
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	Travel	Inefficiency	X		
	Accuracy	Check Digit Talk Ahead	Х		
	Speech	Check Digit Recognition	X		
		Operator Confusion	Х		
	Unproductive	Gap Last Pick and Break	Х		
Travel		Wrong Locations	Х		
Haver		Pick < Qty Asked - Short	Х		
	Shorts	Repick skip	Х		
	5110115	Repick - chase	Х		
		0 pick - short	Х		
	Re-Slot	Identify Re-slot Candidates	Х		
	Network	Beeping	х		

Better understanding of worker performance



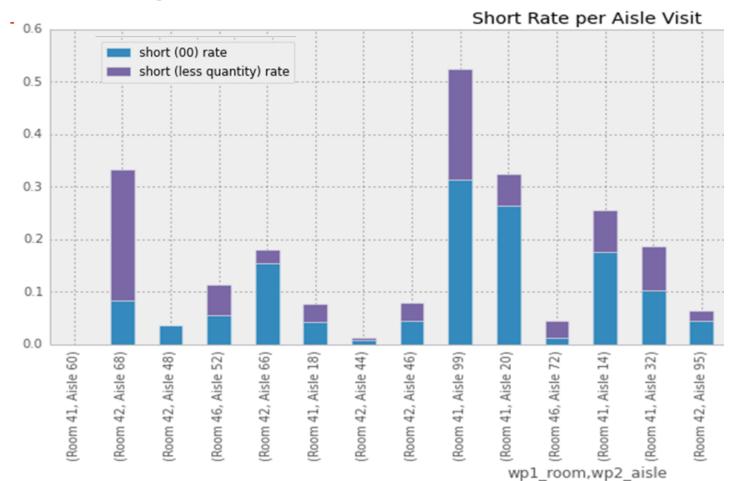


Identifying a training opportunity

THE INDUSTRY THAT MAKES SUPPLY CHAINS WORK



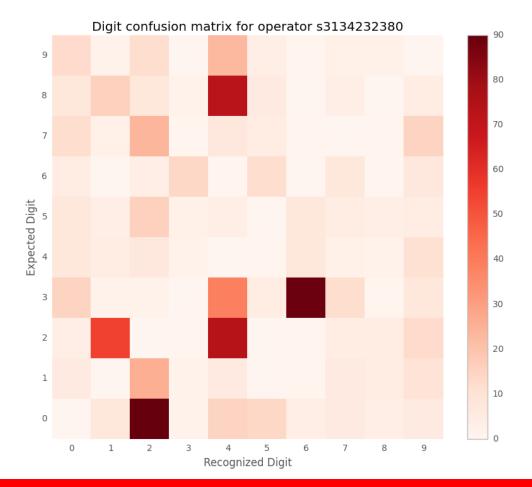
Understanding Shorts Better



Identifying areas for process improvement

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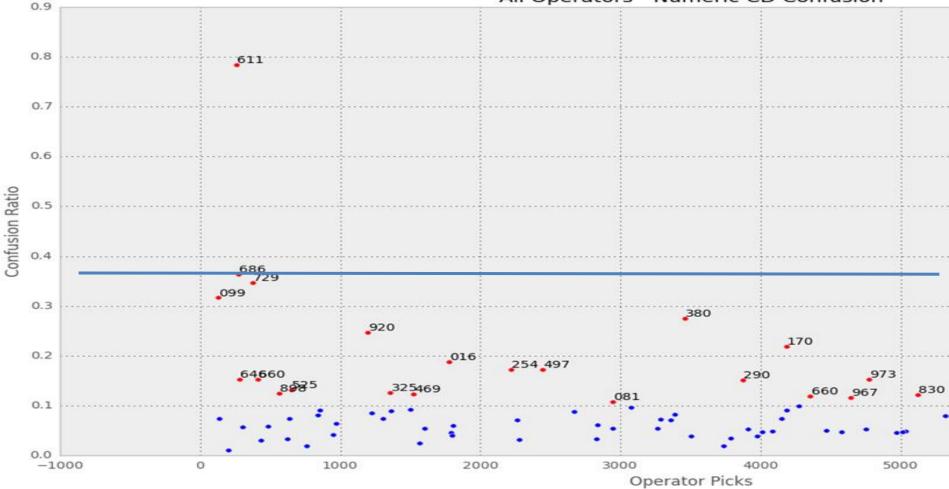


Identify and improve specific inefficiencies



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Identify which workers need additional enhanced support

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Or visit ProMat 2015 Booth 3563

